

OTTOSEAL®**A 225**

Technical Datasheet

1-component sealant based on acrylate

For indoor and outdoor application

Characteristic:

- **Low odour**
Convenient processing
- **Can easily be removed if fresh and uncured by using water**
User-friendly
- **After drying translucent (slightly cloudy)**
Suitable for all window colours
- **Can be painted and varnished – please observe application instruction in Technical Data Sheet**
Optical adaptation and protective coating possible
- **Frost-resistant -10° C/ up to 48 hours**
Can be stored and transported in temperatures as low as -10 °C for up to 48 hours

Fields of application:

- Sealing of frame joins and mitre cuts in metal construction and wooden windows

Standards and tests:

- Suitable for applications according to IVD instruction sheet no. 12+35 (IVD = German industry association sealants)
- French VOC-emission class A+

Important information:

Before applying this product the user has to ensure that the materials in the area of contact (solid, liquid and gaseous) are compatible with it and also amongst each other and do not damage or alter (e. g. discolour) each other. As for the materials that will be used at a later stage in the surrounding area of the product the user has to clarify beforehand that the substances of content or evaporations do not lead to an impairment or alteration (e. g. discolouration) of the product. In case of doubt the user should consult the respective manufacturer of the material.

Avoid contact with materials which contain bitumen and which release solvents, e. g. butyl, EPDM, neoprene, insulating- and bituminous paint.

Curing / drying leads to a colour change of the sealant. The final colour is attained after complete curing.

Technical properties:

Processing temperature from/to [°C]	+ 5 / + 40
Viscosity at 23 °C	pasty
Density at 23 °C according to ISO 1183-1 [g/cm³]	~ 1,1
Permissible movement capability [%]	~ 5
Temperature resistance from/to [°C]	- 20 / + 80
Shelf life at 23 °C/50 % RH for cartridge/foil bag [months]	12

These data are not suitable for the issue of specifications. Please contact OTTO-CHEMIE before issuing specifications.

Pretreatment:

The adherent surfaces have to be clean, free from fat, dry and sustainable.

All adherent surfaces must be clean and any contaminant such as release agents, preserving agents, grease, oil, dust, water, old adhesives or sealants and other substances which could affect adhesion, should be removed. Cleaning of non-porous substrates: Apply OTTO Cleaner T (airing time approx. 1 minute) using a clean, lint-free cotton cloth. Cleaning porous substrates: Clean surfaces with steel-wire brush e. g. or a grinding disk to remove loose particles.

Application information:

The sealant can be applied from cartridges or with the help of a dispensing machine. When fresh, the sealant can be removed easily with water. Once cured the sealant can only be removed mechanically. Our product can be overcoated with paint or varnish. The compatibility between the coating and our product has to be checked before the application by the user/processor - possibly under production conditions. Our OTTO application technology will gladly support you non-committally. If, in exceptional cases, after succesful compatibility test our product is coated over the entire surface, this coating must also be able to follow the elastic movement of the sealant. Otherwise crack formations in the coat of paint or optical impairments may occur.

Due to the many possible influences during and after application, the customer always has to carry out trials first.

Please observe the recommended shelf life which is printed on the packaging.

We recommend to store our products in unopened original packagings dry (< 60 % RH) at temperatures of +15 °C up to +25 °C. If the products are stored and / or transported at higher temperatures / air humidity for longer periods (some weeks), a diminution of durability or a change of material characteristics may arise.

Packaging:

	310 ml cartridge
translucent	A225-04-C95
Packaging unit	20
Pieces per pallet	1200

Safety precautions:

Please observe the material safety data sheet.
After curing the product is completely odourless.

Disposal:

Information about disposal: Please refer to the material safety data sheet.

Warranty information:

All information in this publication is based on our current technical knowledge and experience. However, since conditions and methods of use and application of our products are beyond our control, we suggest that you test the product before final use. Information given in this technical data sheet and explanations of OTTO-CHEMIE in connection with this technical data sheet (e.g. service description, reference to DIN regulations etc.) is not to be seen as a warranty. Warranties require a separate written declaration of OTTO-CHEMIE to prove their validity. The characteristics stated in this data sheet define the characteristics of the article broadly and conclusively. Suggestions of use are not to be taken as confirmation of the appropriateness for the recommended intended use. We reserve the right to alter the product, adjusting it according to technical progress and new developments. We are at your disposal both for inquiries as well as specific application problems. If a governmental approval or clearance is necessary for the application of our products, the user is responsible for the obtainment of such. Our recommendations do not excuse the user from the obligation to take into consideration the possibility of infringement of third parties' rights and - if necessary - resolving it. For the rest our general terms and conditions apply, in particular regarding a possible liability for defects. You can find our general terms and conditions on our homepage: <http://www.otto-chemie.de/en/terms-and-conditions>